Video Article

Quantification of the Immunosuppressant Tacrolimus on Dried Blood Spots Using LC-MS/MS

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Abstract

The calcineurin inhibitor tacrolimus is the cornerstone of most immunosuppressive treatment protocols after solid organ transplantation in the United States. Tacrolimus is a narrow therapeutic index drug and as such requires therapeutic drug monitoring and dose adjustment based on its whole blood trough concentrations. To facilitate home therapeutic drug and adherence monitoring, the collection of dried blood spots is an attractive concept. After a finger stick, the patient collects a blood drop on filter paper at home. After the blood is dried, it is mailed to the analytical laboratory where tacrolimus is quantified using high-performance liquid chromatography-tandem mass spectrometry (HPLC-MS/MS) in combination with a simple manual protein precipitation step and online column extraction.

For tacrolimus analysis, a 6-mm disc is punched from the saturated center of the blood spot. The blood spot is homogenized using a bullet blender and then proteins are precipitated with methanol/0.2 M ZnSO₄ containing the internal standard D₂-¹³C-tacrolimus. After vortexing and centrifugation, 100 µl of supernatant is injected into an online extraction column and washed with 5 ml/min of 0.1 formic acid/acetonitrile (7:3, v:v) for 1 min. Hereafter, the switching valve is activated and the analytes are back-flushed onto the analytical column (and separated using a 0.1% formic acid/acetonitrile gradient). Tacrolimus is quantified in the positive multi reaction mode (MRM) using a tandem mass spectrometer.

The assay is linear from 1 to 50 ng/ml. Inter-assay variability (3.6%-6.1%) and accuracy (91.7%-101.6%) as assessed over 20 days meet acceptance criteria. Average extraction recovery is 95.5%. There are no relevant carry-over, matrix interferences and matrix effects. Tacrolimus is stable in dried blood spots at RT and at +4 °C for 1 week. Extracted samples in the autosampler are stable at +4 °C for at least 72 hr.

Video Link

The video component of this article can be found at <http://www.jove.com/video/52424/>

Introduction

Tacrolimus is a potent immunosuppressant¹⁻⁷ that has a macrolide structure⁸ (**Figure 1**). Due to *cis-trans* isomerism of the C-N bonds it forms two rotamers in solution⁹ that can be separated by reversed phase high-performance liquid chromatography (HPLC). Tacrolimus is lipophilic and soluble in alcohols (methanol: 653 g/L, ethanol: 355 g/L), halogenated hydrocarbons (chloroform: 573 g/L) and ether. It is sparingly soluble in aliphatic hydrocarbons (hexane: 0.1 g/L and water (pH 3: 0.0047 g/L)⁹. The molecule does not contain any chromophore and its UV-absorption maximum is 192 nm. Tacrolimus acts *via* inhibition of calcineurin. Its mechanism of action has been reviewed in references^{10,11}. It is currently used in more than 80% of solid-organ transplant patients in the United States¹².

The therapeutic index of tacrolimus is considered to be narrow¹³. In addition, the correlation between tacrolimus doses and blood concentrations is poor and pharmacokinetics is variable^{14,15}. Therapeutic drug monitoring to guide tacrolimus dosing in transplant patients is therefore general clinical practice¹⁶⁻²⁰. The goal is to keep the tacrolimus blood concentrations within a pre-defined therapeutic range. Tacrolimus blood concentrations below the therapeutic range may result in increased activity of chronic or acute allo-immune reactions, while concentrations above the therapeutic window increase the risk for over-immunosuppression, cancer and toxicities, such as nephrotoxicity, neurotoxicity, hypertension, and diabetes. High pharmacokinetic intra-individual variability of tacrolimus may be detrimental to both transplant organ and patient survival^{21,22}. While inter-individual variability of tacrolimus pharmacokinetics is mainly caused by CYP3A5 polymorphisms, reasons for intra-individual variability include, but are not limited to, drug-drug, disease-drug and food-drug interactions^{14,15}. Also lack of adherence to the immunosuppressive therapeutic drug regimen is a contributing factor and a major reason for graft loss^{23,24}.

These considerations suggest that frequent home therapeutic drug and adherence monitoring of tacrolimus whole blood concentrations may be beneficial to ensure that patients have tacrolimus exposure within the desired therapeutic window at all times. However, the logistics and cost of more frequent therapeutic drug monitoring as it is current clinical practice¹⁵ is prohibitive. One of the reasons is that the patient has to see a phlebotomist to have the required venous blood sample drawn. Dried blood spots have recently emerged as an attractive concept²⁵⁻²⁸. After a simple finger stick the patient collects a blood drop on a special filter paper card and after the blood spot has dried, it can be mailed to a central laboratory for analysis of tacrolimus and any other immunosuppressant that the patient may currently be taking. This has become possible due to the development of highly sensitive and specific LC-MS/MS assays for the quantification of tacrolimus and other immunosuppressants in very small blood volumes such as dried blood spots (typically 20 µl of blood)^{25,29-43}. Another advantage is that minimally invasive, low volume sample collection strategies such as dried blood spots greatly facilitate therapeutic drug monitoring and pharmacokinetic studies in small children²⁸.

Tacrolimus is usually measured in venous EDTA whole blood¹⁵. Reasons are that tacrolimus extensively distributes into blood cells and that clinical studies have reported better correlation between tacrolimus trough concentrations in blood than in plasma with clinical events^{15,18}. In comparison, the analysis of tacrolimus in dried blood spots is based on capillary blood that is mixed with the filter paper matrix. This presents challenges in terms of solubilization of tacrolimus and potential interferences with the LC-MS/MS analysis. Here we present an established and validated assay based on homogenization of the dried blood spot using a bullet blender in combination with a high-flow online column sample clean up procedure and LC-MS/MS analysis. As of today, this assay has successfully been used for the quantification of more than five thousand tacrolimus dried blood spot samples for adherence monitoring in clinical trials.

Protocol

De-identified blood samples from healthy individuals were from the University of Colorado Hospital (Aurora, Colorado). The use of de-identified blood bank samples for validation studies as well as for the preparation of calibrators and quality control samples was considered "exempt" by the Colorado Multi-institutional Review Board (COMIRB, Aurora, Colorado).

1. Preparation of References and Solutions

1. Purchase tacrolimus and the internal standard D₂¹³C-tacrolimus from the vendors listed in the Materials List.
 1. Prepare stock solutions in pure methanol at a concentration of 1 mg/ml for tacrolimus and a concentration of 10 µg/ml for D₂¹³C-tacrolimus. Make stock solutions of reference materials based on three independent weightings. Aliquot stock solutions and store at -70 °C or below.
2. Prepare solution to precipitate proteins and extract tacrolimus using methanol / 0.2 M ZnSO₄ in water (7:3, v:v). This solution also contains the internal standard D₂¹³C-tacrolimus at a concentration of 2.5 ng/ml and is used for the extraction of all samples except for the extraction of blank samples (please see 1.3.3).
 1. Prepare this protein precipitation solution freshly on each extraction day and set the expiration of the solution at 12 hr.
3. Preparation of calibration curve and quality control (QC) samples
 1. Prepare stock solutions of tacrolimus by performing appropriate dilutions of the stock solution using pure methanol.
 2. To prepare calibrators and quality control samples, spike 20 µl of appropriately diluted stock solution into EDTA whole blood, incubate at 37 °C under gentle shaking in a water bath to allow for homogeneous distribution of tacrolimus into the cellular blood components for 20 min and aliquot into 1.5 ml polypropylene tubes with conical bottom and snap-on lids. Ensure that the relative volume of organic solvent does not exceed 5%.
 3. Spot 50 µl of the spiked whole blood into the middle of each circle on the filter cards using a pipette.
 4. Dry the blood spots on filter cards at RT for 3 hr.
 5. Prepare tacrolimus calibration standards in human EDTA whole blood at tacrolimus concentrations of 1, 2.5, 5, 10, 25, and 50 ng/ml. Prepare a blank sample for extraction like the calibration standards with the protein precipitation solution containing the internal standard D₂¹³C-tacrolimus ("zero sample").
 6. Prepare QC samples in human EDTA whole blood at concentrations of 0, 2, 4, 20, 40 ng/ml. Prepare a blank sample. In contrast to the QC samples that are extracted with precipitation containing the internal standard D₂¹³C-tacrolimus, extract this blank sample with protein precipitation solution that does not contain the internal standard D₂¹³C-tacrolimus ("blank sample").
4. Collection of clinical samples
 1. Collect dried blood spots as described in^{43,44}.

2. Extraction of Tacrolimus Dried Blood Spot Samples

1. Visually inspect the dried blood spot to ensure acceptable sample quality and volume⁴⁵.
2. Punch center of the blood spot on the filter card with a 6-mm hole punch.
Note: The quality of punches may be monitored by weighing. A punched saturated filter disc weighs in average 5.02 mg ± 0.09 mg (range: 4.83- 5.14 mg, n=12).
3. Place discs into 1.5 ml polypropylene tubes with conical bottom and snap-on lids.
4. Add 20-30 bullets to each tube.
5. Add 500 µl of the protein precipitation solution (methanol: 0.2 M ZnSO₄, 7:3, v:v with 2.5 ng/ml internal standard) into each tube. For the extraction of blank samples, use protein precipitation solution without the internal standard.
6. Homogenize the discs in the bullet blender for 1 min (maximum speed, setting "10").
7. Shake samples at RT on multi-tube vortex (maximum speed, setting "10") for 10 min.
8. Centrifuge samples at 16,000 x g and 4 °C for 10 min.

9. Transfer the supernatants into glass HPLC vials equipped with a 300 μ l insert. Use pre-slit Teflon seals.
Note: Extracted samples may be stored at -20 °C or below until LC-MS/MS analysis.

3. LC-MS/MS Analysis

1. Load 100 μ l of the supernatant of the extracted sample onto the C8 cartridge extraction column and wash with a 7:3 ratio of 0.1% formic acid in water: acetonitrile at a flow of 5 ml/min for 1 min. The connections of the switching valve are shown in **Figure 2** and the gradient run by the extraction pump in **Table 1**.
2. Hereafter, activate the switching valve resulting in back-flush of the analytes from the pre-column onto the analytical column.
3. Set the column thermostat to 65 °C.
4. Elute the analytes from the analytical column using the flow rates and gradient shown in **Table 1**.
5. Connect the analytical column to a tandem mass spectrometer via the turbo electrospray ionization source. Adjust the key parameters of the mass spectrometer according to **Table 2**.
6. Detect positive ions ($[M+Na]^+$) in the multiple reaction mode (MRM). Use the following ion transitions for quantification: tacrolimus: m/z (mass/charge) = 826.6 $\rightarrow$ 616.2 and D₂, ¹³C-tacrolimus: m/z= 829.6 $\rightarrow$ 619.2.
Note: The total run time is 4.6 min.

4. Quantification

1. For each run, generate a calibration curve based on the calibrators prepared in 1.3.5 and include in each analytical run.
 1. Generate a calibration curve by plotting nominal concentrations *versus* response factor of analyte (Peak Area [Analyte] / Peak Area [internal standard]) using the mass spectrometer software.
 2. Fit the calibrators using a quadratic fit in combination with 1/X weighting.
2. To quantify tacrolimus in the dried blood spots integrate the tacrolimus and internal standard peaks in the extracted MRM chromatograms. Calculate the response factor for tacrolimus (Peak Area [Analyte] / Peak Area [internal standard]) and compare with the calibration curve using the mass spectrometry software.

5. Validation Procedures

1. Lower limit of detection (LLOD) and lower limit of quantification (LLOQ).
 1. Consider the lowest tacrolimus concentration with a peak-to-noise ratio of 4:1 as the lower limit of detection (LLOD). Define the lower limit of quantification (LLOQ) as the lowest concentration of the calibration curve with an accuracy equal to or better than $\pm$ 20% deviation from the nominal concentration and precision equal to or better than 20% (coefficient of variance).
2. Intra- and inter-day accuracies and precisions.
 1. Test the accuracy and precision at four concentration levels of 2 ng/ml (QC1), 4 ng/ml (QC2), 20 ng/ml (QC3) and 40 ng/ml (QC4).
 2. Prepare the QC samples on each validation day in human EDTA whole blood, dry on filter cards, extract, and analyze as described above.
 3. Determine intra-day accuracy and precision with 6 samples per QC concentration level.
 4. Assess inter-day accuracy and precision over 20 days. Measure each QC level with 4 samples each day.
 5. Analyze two calibration curves together with the QC samples on each day.
 6. Calculate intra-day accuracy as the % of the nominal concentration (six samples per concentration level, please see 5.2.2). Calculate precision as the coefficient of variance (CV%).
 7. Consider intra-day accuracy acceptable if it falls into the acceptance limits 85% to 115% of the nominal concentration. Consider intra-day precision acceptable if it is equal to or better than a CV (coefficient of variance) of 15%.
 8. Calculate inter-day accuracy and precision as the mean for each QC concentration level analyzed over the 20 validation days.
 9. Consider mean inter-day accuracy acceptable if it falls into the acceptance limits 85% to 115% of the nominal concentration. Consider inter-day precision acceptable if it is equal to or better than a CV (coefficient of variance) of 15%.
3. Exclusion of matrix interferences.
 1. For the exclusion of interferences that may be caused by matrix signals, analyze blank dried blood spots (8 different individuals, preferably 4 males and 4 females).
 2. Visually inspect ion chromatograms. If peaks within the retention time window of tacrolimus are detected, integrate and compare their areas under the curve with those of tacrolimus peaks in blank samples spiked with tacrolimus at the LLOQ. The area of peaks in the blank samples are not supposed to exceed 15% of those of tacrolimus at the LLOQ.
4. Ion suppression/ion enhancement.
 1. Use a post-column infusion protocol as described⁴⁵ to assess potential interference of ion suppression/ion enhancement caused by co-eluting matrix components.
 2. Infuse tacrolimus at a concentration of 10 μ g/ml dissolved in 0.1% formic acid: methanol (30:70, v/v) post-column at a rate of 10 μ l/min.
 1. Connect a syringe pump via T-piece between the analytical column and the electrospray source of the mass spectrometer.
 2. Monitor the MS/MS signal intensity of the MRM transitions for tacrolimus and its internal standard (m/z = 826.6 $\rightarrow$ 616.2 and m/z = 829.6 $\rightarrow$ 619.2) after injection of extracted blank samples (n = 8 samples from different individuals).
Note: In the absence of ion suppression/ion enhancement the continuous signal caused by infusion of the analytes should not be affected by injection of the blank matrix, while ion suppression causes a dip of the signal and ion enhancement a peak.
5. Carry-over.

1. Assess potential carry-over by analyzing extracted blank samples after the highest calibrators (50 ng/ml, $n = 6$).
 2. Visually inspect ion chromatograms. If peaks within the retention time window of tacrolimus are detected, integrate and compare their areas under the curve with those of tacrolimus peaks in blank samples spiked with tacrolimus at the LLOQ. The area of peaks in the blank samples are not supposed to exceed 15% of those of tacrolimus at the LLOQ.
6. Extraction recoveries.
1. Determine recoveries by comparing the signals of the analytes after extraction of QC samples at all four concentration levels ($n = 6$ per concentration) with those of blank dried blood spots spiked with the corresponding amounts of tacrolimus after the extraction.
 2. Prepare four sets of QCs (concentration levels: 2, 4, 20, 40 ng/ml).
 3. Prepare another 4 sets of corresponding "recovery test samples" by spotting 50 μ l of blank EDTA whole blood onto the filter paper cards and drying for 2 hr.
 4. Hereafter, for both the QC and blank "recovery test samples", cut out the entire blood spot on the filter card with scissors and place the resulting discs into a polypropylene tube with conical bottom and snap-on lid.
 5. Extract all samples.
 6. Transfer the supernatants (400 μ l) into glass HPLC vials.
 7. Add tacrolimus stock solution to the blank "extracted recovery test samples" to reach concentrations of 2, 4, 20 and 40 ng/ml (4 μ l of 200, 400, 2,000, 4,000 ng/ml tacrolimus stock solutions to 400 μ l of supernatant).
 8. After LC-MS/MS analysis, compare the signals in both QC samples and "recovery test samples" of the corresponding concentration (recovery% = signal samples spiked before extraction / signal samples spiked after extraction $\times$ 100).
7. Dilution integrity.
1. Establish dilution integrity using samples spiked with the analytes at 500, 250 and 100 ng/ml.
 2. After extraction, dilute samples using protein precipitation solution (1:10, $n = 3$ per concentration level).
 3. Calculate deviations from the nominal concentrations. Consider results that fall within 85%-115% of nominal acceptable.
8. Stabilities.
1. Investigate stabilities using the QC samples at all four concentration levels ($n = 4$ per concentration) analyzed at different time-points and under the different storage conditions.
 2. Compare results after storage with the nominal values. Consider results that fall within 85%-115% of nominal acceptable.
 3. Establish sample stability for 1 week at ambient temperature, 1 week at 4 °C, 1 month at -20 °C and 1 month at -80 °C.
 4. Test freeze-thaw stability over three cycles (-20 °C). Test extracted sample and autosampler stability by placing samples into the thermostatted autosampler adjusted to 4 °C. Inject samples after 72 hr.

Representative Results

Representative ion chromatograms of a blank sample, a sample spiked at the lower limit of quantification and a patient sample are shown in **Figure 3**.

Calibration Curves

The lower limit of detection was 0.5 ng/ml and the lower limit of quantification was 1.0 ng/ml. Fifty ng/ml was chosen as the highest calibrator as higher concentrations are unlikely to be reached in the clinic under normal circumstances.

Calibration curves were freshly prepared on each validation day in human EDTA whole blood, dried on filter cards and extracted with methanol / 0.2 M ZnSO_4 (70:30 v/v) + internal standard (final concentration of internal standard: 2.5 ng/ml). For the day 1 validation ($n = 6$ for calibrators and $n = 6$ for QC level) and for days 2 - 20 ($n = 2$ for calibrators and $n = 4$ for each QC level) were analyzed with concentrations 1, 2.5, 5, 10, 25, 50 ng/ml for calibrators. A typical calibration curve is shown in **Figure 4**. Mean accuracies of 85% to 115% of nominal, within the working range for 2/3 of the calibrators (with a minimum of 6 non-zero calibrators) were considered acceptable. The mean coefficient of correlation was (r) = 0.999 ($n = 40$ calibration curves).

Accuracies and Precisions

The results are shown in detail in **Table 3**.

Extraction Recovery

Average extraction recoveries were 98.2% (2 ng/ml), 92.2 (4 ng/ml), 95.5 (20 ng/ml), 96.2 (40 ng/ml).

Matrix Interferences, Ion Suppression/Ion Enhancement Testing Using Continuous Post-Column Infusion and Carry-over

Analysis of the blank samples from eight different individuals ($n = 4$ female and $n = 4$ male) showed signals less than 15% of the LLOQ (1 ng/ml) at the retention time corresponding to the tacrolimus peak indicating that the detected tacrolimus peak can be considered specific. A representative example is shown in **Figure 3**. Potential interferences by ion suppression/ion enhancement were tested using blank dried blood samples from eight different healthy individuals. A representative experiment is shown in **Figure 5**. No indications of significant ion suppression/ion enhancement were observed. No relevant carry-over resulting in peaks exceeding 15% of the signal at LLOQ were detected.

Dilution Integrity

Dilution integrity was investigated by analyzing samples prepared at concentrations above the highest calibrator (100, 250 and 500 ng/ml) and diluted 1:10 in protein precipitation solution after extraction to reach the target concentrations of: 10, 25, and 50 ng/ml. Mean accuracies had to fall within the acceptance criteria of 85% to 115% of the nominal concentrations. All dilutions tested met acceptance criteria (**Table 4**).

Stabilities

Stability of tacrolimus in dried blood spots was investigated by analyzing QC samples at all four levels (n = 4 / concentration level), which were stored under varying conditions.

Mean accuracies had to fall within the acceptance criteria of 85% to 115% of the nominal concentrations. Results are shown in detail in **Table 5**. No losses after 1 week of storage at RT, after 1 week of storage at 4 °C, after 1 month of storage at -20 °C, after 1 month of storage at -80 °C, after 3 freeze and thaw cycles, and after 72 hr of extracted samples in auto sampler at 4 °C were apparent.

Extraction Pump				Analytical (Elution) Pump			
Time [min]	Water + 0.1% formic acid	Acetonitrile	Flow rate [μ l/min]	Time [min]	Water + 0.1% formic acid	Acetonitrile	Flow rate [μ l/min]
0	70	30	5,000	0	13	87	1,000
1	70	30	5,000	2	2	98	1,200
1.1	2	98	100	3.5	2	98	1,200
3	2	98	100	3.6	13	87	1,000
3.1	20	80	2,000	4.6	13	87	1,000
4	70	30	5,000				
4.6	70	30	5,000				

Table 1. Gradient Program for the Extraction and Analytical HPLC Pumps.

Parameter	Setting
Collision gas (CAD)	10
Curtain gas (CUR) (psi)	30
Ion Source gas 1 (GS1) (psi)	50
Ion source gas 2 (GS2) (psi)	30
Nebulizer current (NC) (V)	1
Temperature (TEM) (°C)	600
IonSpray Voltage (IS) (V)	5500
Interface heater (ihe)	On
Declustering potential (DP) (V)	136
Entrance potential (EP) (V)	10
Collision energy (CE) (V)	47
Collision cell exit potential (CXP) (V)	16

Table 2. Turbo Electrospray Interface and Mass Spectrometer Parameters. The nomenclature corresponds to that used in the mass spectrometry software (for manufacturer details, please see Materials List).

Validation Day	QC Level [% of nominal concentration]			
	2	4	20	40
Day 1	93.0	86.3	88.9	93.4
	101	90.4	95.3	100
	85.6	95.9	99.0	97.5
	88.6	93.6	105	103
	85.0	97.4	97.2	109
	89.1	96.7	100	101
Intra-day Accuracy [%]	90.4	93.4	97.6	100.7
Intra-Day Imprecision [CV %]	6.6	4.6	5.5	5.2

Day 2	92.8	86.0	103	95.4
	91.1	88.8	94.7	87.0
	88.6	90.9	92.8	94.2
	97.2	93.7	94.2	115
Intra-day Accuracy [%]	92.4	89.9	96.2	97.9
Intra-Day Imprecision [CV %]	3.9	3.6	4.8	12.2
Day 3	97.6	101	98.4	112
	104	85.6	102	110
	99.2	88.4	99.4	105
	96.3	87.2	108	117
Intra-day Accuracy [%]	99.3	90.6	102.0	111.0
Intra-Day Imprecision [CV %]	3.4	7.8	4.2	4.5
Day 4	95.2	88.6	112	94.5
	105	87.3	93.2	116
	99.8	96.2	103	103
	100	104	97.2	99.4
Intra-day Accuracy [%]	100.0	94.0	101.4	103.2
Intra-Day Imprecision [CV %]	4.0	8.2	8.1	8.9
Day 5	106	90.4	101	106
	108	89.0	106	100
	102	101	96.6	128
	105	88.8	105	107
Intra-day Accuracy [%]	105.3	92.3	102.2	110.3
Intra-Day Imprecision [CV %]	2.4	6.3	4.2	11.1
Day 6	90.9	93.7	119	106
	98.8	88.1	96.4	110
	94.6	96.3	99.1	108
	108	100	102	102
Intra-day Accuracy [%]	98.1	94.5	104.1	106.5
Intra-Day Imprecision [CV %]	7.5	5.3	9.8	3.2
Day 7	85.1	87.5	99.5	95.4
	86.4	85.4	94.7	101
	94.5	87.3	98.9	94.6
	85.5	97.0	101	99.6
Intra-day Accuracy [%]	87.9	89.3	98.5	97.7
Intra-Day Imprecision [CV %]	5.1	5.8	2.7	3.2
Day 8	86.1	92.5	91.9	102
	87.5	91.5	95.2	88.5
	115	85.6	92.1	102
	85.8	85.9	95.4	108
Intra-day Accuracy [%]	93.6	88.9	93.7	100.1

Intra-Day Imprecision [CV %]	15.3	4.1	2.0	8.2
Day 9	88.9	91.4	96.9	100
	90.0	89.8	95.0	100
	69.7	85.9	95.8	109
	91.9	87.0	105	101
Intra-day Accuracy [%]	85.1	88.5	98.2	102.5
Intra-Day Imprecision [CV %]	12.2	2.9	4.7	4.3
Day 10	90.9	91.3	96.2	100
	97.7	89.5	94.4	100
	99.9	109	98.7	96.8
	99.1	90.0	95.7	96.1
Intra-day Accuracy [%]	96.9	95.0	96.3	98.2
Intra-Day Imprecision [CV %]	4.2	9.9	1.9	2.1
Day 11	92.7	91.9	88.2	104
	96.6	91.2	97.0	110
	109.0	92.8	97.6	102
	98.3	107	93.7	111
Intra-day Accuracy [%]	99.2	95.7	94.1	106.8
Intra-Day Imprecision [CV %]	7.0	7.9	4.6	4.1
Day 12	87.7	85.5	105	95.3
	112	88.1	101	96.1
	102	89.1	89.7	97.5
	106	92.5	102	104
Intra-day Accuracy [%]	101.9	88.8	99.4	98.2
Intra-Day Imprecision [CV %]	10.1	3.3	6.7	4.0
Day 13	Failed	85.7	93.3	102
	101	105	88.0	93.9
	112	98.0	91.4	102
	104	113	104	101
Intra-day Accuracy [%]	105.7	100.4	94.2	99.7
Intra-Day Imprecision [CV %]	5.4	11.5	7.3	3.9
Day 14	91.5	89.1	97.4	93.1
	90.4	87.1	93.9	99.8
	89.7	97.0	94.8	106
	97.4	86.8	89.9	Failed
Intra-day Accuracy [%]	92.3	90.0	94.0	99.6
Intra-Day Imprecision [CV %]	3.8	5.3	3.3	6.5
Day 15	92.8	92.8	92.5	95.4
	97.5	96.3	96.2	95.5
	95.5	108	97.3	99.3
	110	109	115	113

Intra-day Accuracy [%]	99.0	101.5	100.3	100.8
Intra-Day Imprecision [CV %]	7.7	8.1	10.0	8.3
Day 16	93.7	97.8	90.7	112
	90.3	87.1	Failed	101
	97.9	88.3	95.5	107
	91.4	85.7	89.3	96.7
Intra-day Accuracy [%]	93.3	89.7	91.8	104.2
Intra-Day Imprecision [CV %]	3.6	6.1	3.5	6.4
Day 17	88.0	86.0	93.7	103
	89.8	90.8	94.8	93.2
	85.9	91.1	99.7	94.8
	86.7	88.1	95.6	91.7
Intra-day Accuracy [%]	87.6	89.0	96.0	95.7
Intra-Day Imprecision [CV %]	1.9	2.7	2.7	5.3
Day 18	89.6	85.8	91.0	98.3
	89.6	86.2	88.3	93.6
	Failed	86.7	96.8	104
	88.1	85.8	95.2	111
Intra-day Accuracy [%]	89.1	86.1	92.8	101.7
Intra-Day Imprecision [CV %]	1.0	0.5	4.2	7.4
Day 19	98.0	89.7	94.2	102
	88.3	86.0	97.6	102
	91.6	88.1	95.8	97.5
	90.7	90.1	92.8	88.3
Intra-day Accuracy [%]	92.2	88.5	95.1	97.5
Intra-Day Imprecision [CV %]	4.5	2.1	2.2	6.6
Day 20	93.0	87.0	99.4	101
	97.3	87.6	95.5	91.9
	89.0	88.4	91.2	93.5
	104	90.7	97.7	115
Intra-day Accuracy [%]	95.8	88.4	96.0	100.4
Intra-Day Imprecision [CV %]	6.7	1.8	3.7	10.5
Inter-Day Accuracy and Imprecision				
Inter-day Accuracy	95.2	91.7	97.2	101.6
Inter-Day Imprecision	6.1	4.5	3.6	4.2

Table 3. Results of Quality Control Samples over 20 Days. Data is presented as % of nominal. Samples listed as “failed” are samples that were lost to laboratory/instrument errors. In most cases, no peaks were detected at all or the internal standard peak was missing.

Dilution	1:10
Nominal target concentration after dilution	50 ng/ml
	98.6
	94.5
	91.4
Accuracy [%]	94.8
Imprecision [CV%]	3.6
Dilution	1:10
Nominal target concentration after dilution	10 ng/ml
	103
	99.5
	101
Accuracy [%]	101.2
Imprecision [CV%]	1.8
Dilution	1:10
Nominal target concentration after dilution	25 ng/ml
	91.7
	98.2
	103
Accuracy [%]	97.6
Imprecision [CV%]	5.7

Table 4. Results of Dilution Integrity Testing. Data is presented as % of nominal.

A				
Stability at RT, Day 1				
QC level [ng/ml]	2	4	20	40
	91.9	85.8	86.0	102
	86.7	85.7	88.5	102
	86.0	85.9	90.1	103
	89.2	98.0	90.8	112
% of nominal concentration	88.5	88.9	88.9	104.8
Imprecision [%CV]	2.7	6.1	2.1	4.9
Stability at RT, Day 3				
QC level [ng/ml]	2	4	20	40
	88.6	105	101	113
	94.1	100	98.5	103
	100	101	106	109
	99.5	102	102	108
% of nominal concentration	95.6	102.0	101.9	108.3
Imprecision [%CV]	5.3	2.2	3.1	4.1
Stability at RT, Day 7				
QC level [ng/ml]	2	4	20	40
	105	103	91.7	109
	101	107	100	110

	102	108	107	105
	93.8	105	109	111
% of nominal concentration	100.5	105.8	101.9	108.8
Imprecision [%CV]	4.7	2.2	7.8	2.6

B

Stability at +4 °C, Day 1

QC level [ng/ml]	2	4	20	40
	101	89.9	95.8	100
	88.9	91.0	94.1	99.0
	96.2	100	102	96.7
	89.5	87.8	95.4	88.6
% of nominal concentration	93.9	92.2	96.8	96.1
Imprecision [%CV]	5.8	5.4	3.5	5.2

Stability at +4 °C, Day 3

QC level [ng/ml]	2	4	20	40
	87.3	85.2	105	95.3
	Failed	87.8	101	96
	101	88.8	89.6	97.5
	106	92.2	102	104
% of nominal concentration	98.1	88.5	99.4	98.2
Imprecision [%CV]	9.7	2.9	6.8	4.0

Stability at +4 °C, Day 7

QC level [ng/ml]	2	4	20	40
	94.0	98.5	96.1	110
	92.9	96.4	109	109
	91.7	96.3	97.9	115
	94.7	96.9	99.8	113
% of nominal concentration	93.3	97.0	100.7	111.8
Imprecision [%CV]	1.3	1.0	5.7	2.8

C

Stability at -20 °C, Day 3

QC level [ng/ml]	2	4	20	40
	87.3	98.7	111	111
	93.5	89.6	108	105
	89.5	91.5	107	112
	88.2	99.1	108	92.4
% of nominal concentration	89.6	94.7	108.5	105.1
Imprecision [%CV]	2.7	4.9	1.7	9.0

Stability at -20 °C, Day 7

QC level [ng/ml]	2	4	20	40
	96.5	98.7	102	109
	94.8	94.6	114	106
	95.5	102	98.1	108
	107	99.5	115	105

% of nominal concentration	98.5	98.7	107.3	107
Imprecision [%CV]	5.7	3.1	8.5	1.8

Stability at -20 °C, Day 30

QC level [ng/ml]	2	4	20	40
	82.3	83.1	90.4	93.2
	87.9	85.8	85.3	97.9
	85.7	88.6	98.3	98.0
	92.0	95.6	110	103
% of nominal concentration	87.0	88.3	96.0	98.0
Imprecision [%CV]	4.1	5.4	10.8	4.0

D

Stability at -80 °C, Day 3

QC level [ng/ml]	2	4	20	40
	87.5	96.5	96.7	Failed
	Failed	97.6	98.7	110
	88.8	96.4	106	109
	87.3	101	96.5	109
% of nominal concentration	87.9	97.9	99.5	109.3
Imprecision [%CV]	0.8	2.2	4.5	0.6

Stability at -80 °C, Day 7

QC level [ng/ml]	2	4	20	40
	Failed	98.0	105	99.8
	97.1	106	104	105
	99.7	102	99.3	102
	101	99.9	109	106
% of nominal concentration	99.3	101.5	104.3	103.2
Imprecision [%CV]	2.0	3.4	4.0	2.8

Stability at -80 °C, Day 30

QC level [ng/ml]	2	4	20	40
	88.2	85.3	89.6	96.7
	96.2	92.6	85.8	94.1
	83.9	93.7	91.0	105
	95.6	94.0	98.9	102
% of nominal concentration	91.0	91.4	91.3	99.5
Imprecision [%CV]	6.0	4.1	5.5	4.9

E				
Freeze thaw stability, -20 °C, 1 cycle				
QC level [ng/ml]	2	4	20	40
	92.5	86.2	90.2	94.3
	89.8	90.5	85.4	104
	94.7	88.6	93.4	104
	101	89.2	93.7	96.3
% of nominal concentration	94.5	88.6	90.7	99.7
Imprecision [%CV]	4.8	1.8	3.9	5.1
Freeze thaw stability, -20 °C, 2 cycles				
QC level [ng/ml]	2	4	20	40
	99.1	97.6	Failed	85.3
	93.1	88.1	93.4	92.0
	94.9	91.5	85.8	93.9
	Failed	90.5	86.8	85.4
% of nominal concentration	95.7	91.9	88.7	89.2
Imprecision [%CV]	3.1	4.0	4.1	4.5
Freeze thaw stability, -20 °C, 3 cycles				
QC level [ng/ml]	2	4	20	40
	95.7	Failed	86.0	93.3
	95.5	87.4	85.0	91.3
	90.5	89.1	86.0	86.0
	96.9	85.7	90.2	Failed
% of nominal concentration	94.7	87.4	86.8	90.2
Imprecision [%CV]	2.8	1.7	2.3	3.8
F				
Extracted sample stability at +4 °C, 24 hr				
QC level [ng/ml]	2	4	20	40
	122	112	91.0	104
	93.5	106	91.8	96.1
	111	94.8	98.2	93.5
	98.4	97.6	91.3	89.8
% of nominal concentration	106.2	102.6	93.1	95.9
Imprecision [%CV]	12.8	7.9	3.4	6.0
Extracted sample stability at +4 °C, 48 hr				
QC level [ng/ml]	2	4	20	40
	106	108	93.7	110
	105	98.1	94.6	98.9
	103	98.4	95.0	92.6
	108	93.1	89.7	85.5
% of nominal concentration	105.5	99.4	93.3	96.8
Imprecision [%CV]	2.1	6.2	2.4	10.4
Extracted sample stability at +4 °C, 72 hr				

QC level [ng/ml]	2	4	20	40
	96.5	112	96.4	104
	101	95.3	103	95.2
	94.2	105	93.5	99.5
	100	96.9	92.6	89.3
% of nominal concentration	97.9	102.3	96.4	97.0
Imprecision [%CV]	3.1	7.7	4.7	6.3

Table 5. Results of Stability Testing. **A:** Stability of tacrolimus on dried blood spots at RT over 7 days, **B:** Stability of tacrolimus on dried blood spots in the refrigerator (+4 °C) over 7 days, **C:** Stability of tacrolimus on dried blood spots at -20 °C over 1 month, **D:** Stability of tacrolimus on dried blood spots at -80 °C over 1 month, **E:** Stability of tacrolimus on dried blood spots over three freeze-thaw cycles (-20 °C), **F:** Extracted sample/autosampler stability at +4 °C over 72 hr. Data is presented as % of nominal concentration. Samples listed as “failed” are samples that were lost to laboratory/instrument errors. In most cases no peaks were detected at all or the internal standard peak was missing.

Figure 1. Structure of Tacrolimus. Atom numbering follows the International Union of Pure and Applied Chemistry (IUPAC) nomenclature. [Please click here to view a larger version of this figure.](#)

Figure 2. Connection of the Switching Valve. [Please click here to view a larger version of this figure.](#)

Figure 3. Representative Ion Chromatograms. (A) Representative ion chromatogram of a blank blood samples spotted onto filter paper (for manufacturer details, please see Materials List) and dried. The arrow marks the retention time of the tacrolimus peak, (B) Representative ion chromatogram of a blank blood samples spiked at the lower limit of quantification (1 ng/ml) spotted onto the filter paper and dried, and (C) Representative ion chromatogram of a sample collected by a transplant patient on filter paper. This is a trough sample and the measured tacrolimus concentration was 2.1 ng/ml. This sample was collected by the patient at home and is from a clinical trial that was approved by the University of Cincinnati Institutional Review Board (Cincinnati, OH). All patients gave their appropriate written consent. Ion chromatograms are original print-outs as generated by the mass spectrometry software (for manufacturer details, please see Materials List). Blue and red lines in ion chromatograms represent the internal standard D_2 , ^{13}C -tacrolimus and tacrolimus, respectively. The peak eluting in front of the main tacrolimus and internal standard peaks are the rotamers. [Please click here to view a larger version of this figure.](#)

DBS Day 20.rdb (826.610 / 616.400); "Quadratic" Regression ("1 / x" weighting):
 $y = -7.24e-005 x^2 + 0.0257 x + 0.0133$ ($r = 0.9994$)

Max. 140.0 cps.

Figure 4. Representative Calibration Curve. An original print-out as generated by the mass spectrometry software is shown. [Please click here to view a larger version of this figure.](#)

Figure 5. Representative Ion Chromatogram Measured During Post-Column Infusion of Tacrolimus and Injection of an Extracted Blank Blood Sample to Assess a Potential Matrix Effect (Ion Suppression/Ion Enhancement). The arrow marks the retention time of the tacrolimus peak. Matrix effect testing was based on the procedure described in⁴⁶. No relevant matrix effect was detected. [Please click here to view a larger version of this figure.](#)

Discussion

Although, as aforementioned, the concept of therapeutic drug and adherence monitoring of tacrolimus based on dried blood spots is attractive, there are analytical challenges that go beyond those typically associated with the LC-MS/MS analysis of tacrolimus in venous EDTA whole blood samples. These include, but are not limited to, the fact that the matrix is capillary whole blood soaked into the cotton liners material of the filter card material used here and the low blood volume (20 μ l). Nevertheless, high-throughput analysis in a central laboratory requires a fast and reliable extraction method that results in samples that lack matrix interferences and matrix effects in combination with a robust, specific and highly sensitive LC-MS/MS assay. Reliability of the assay is critical as there is usually not enough material on the already punched filter card left for re-analysis in case the extraction / LC-MS/MS analysis fails.

The filter cards used in the present study (for manufacturer details, please see Materials List) were chosen as these are an FDA approved class II device, are in compliance with NCCLS guidance LA4-A5⁴⁴ and are CE-marked in Europe. If completely filled, one circle on the Whatman 903 filter card holds $\approx$ 50 μ l blood⁴⁶. However, the size of the blood drops collected by individual patients vary and training in the proper sampling technique is essential⁴⁶.

The first important step of extracting a punched-out dried blood spot sample is homogenization. Based on our experience, the use of a bullet blender is more efficient and better reproducible than other methods used to enhance extraction efficiency such as sonication. The use of the bullet blender was essential to consistently achieve extraction recoveries above 90%. For reliability of the extraction procedure, it was also important to ensure that all centrifuges were temperature controlled (4 $^{\circ}$ C) and that the vortexing step was not shorter than 10 min, which resulted in more variable and lower extraction recoveries. In addition, it is important that the methanol/ ZnSO_4 ratio is not altered as tacrolimus recovery is very sensitive to the correct composition of the protein precipitation solution.

The next challenge is to obtain a clean extract ideally devoid of materials that may cause matrix interferences and effects. Thus, a simple one-step protein precipitation step as often used for the extraction of tacrolimus from EDTA blood samples was not considered a viable option. After protein precipitation using ZnSO_4 (including addition of an isotope-labeled internal standard), vortexing and centrifugation, the supernatants were injected into a 2D HPLC system and onto an online extraction column. Online column extraction using high flows of 5 ml/min on conventional pre-column cartridges using a simple 6-port switching valve for the analysis of tacrolimus have been described before⁴⁷. The mobile phase was chosen so that tacrolimus and its internal standard concentrated in the front of the extraction column and did not migrate over the column during the cleanup step. The online extraction used in the present protocol had several advantages including injection of relatively large sample volumes without negatively affecting HPLC analysis. The back-flush after enriching the analytes on top of the extraction column ("peak

focusing") resulted in sharper peaks allowing for more reliable integration by the software algorithm especially for samples with low tacrolimus concentrations.⁴⁸ The online cleanup step did not only remove potentially interfering matrix compounds, but also de-salted the sample. One important yet rarely discussed problem for high-volume, high throughput LC-MS/MS assays is the gradual loss of sensitivity of the LC-MS/MS system due to increasing contamination of the electrospray source during analysis of large batches. No significant matrix effects (ion suppression/ion enhancement) were observed. The negative effect of potential matrix effects were reduced/avoided by combination of the following: effective protein precipitation using methanol/ZnSO₄, centrifugation after protein precipitation at 16,000 x g, high-flow online extraction, clear chromatographic separation of tacrolimus from potential interferences early eluting from the analytical column and the use of isotope-labeled tacrolimus as internal standard instead of structurally related internal standards such as ascomycin.

The lower limit of quantification was 1 ng/ml, and thus lower than that of most immunoassays that are currently frequently used for therapeutic drug monitoring of tacrolimus in EDTA blood samples. This lower limit of quantification is sufficient even for so-called low calcineurin inhibitor long-term immunosuppressive maintenance protocols.

In comparison with previously described LC-MS/MS assays to quantify tacrolimus in dried bloods spots^{29-34,36,39,41,42}, the present assay matches or exceeds their performance in terms of lower limit of quantification, extraction recovery, accuracy and precision while avoiding potentially risky concepts such as one-step protein precipitation procedures and ultra-short chromatography times, which usually give acceptable results during the validation based on blood samples from healthy individuals. However, transplant patients are a highly complex group of patients who have diseases that affect the composition of blood and who take multiple medications. This makes it virtually impossible to exclude all potential interferences that may be present in individual patients during the validation and the only viable strategy is to set up the assay in a way that it minimizes the risk of such potential interferences. Dried blood spots have challenges such as the effect of the hematocrit on blood viscosity and thus the diffusion properties of the blood applied on filter paper⁴⁹. This was not tested here again as such effects have already been described not to affect tacrolimus analysis in dried blood spots at hematocrits and tacrolimus concentrations within clinically reasonable limits^{29,32}. Also stability of tacrolimus in dried blood spots at elevated temperatures has already been studied by others and tacrolimus in dried blood spots was found to be stable for 5 days at 37 °C and even 60 °C³², which is important for shipment of dried blood spots under not temperature-controlled conditions especially during summer.

This assay based on a combination of bullet blender homogenization, high-flow online column cleanup and LC-MS/MS analysis may provide a platform strategy for the development of bioanalytical assays for the quantification of other immunosuppressants, alone or simultaneous, as well as of other drugs in dried blood spot samples.

Disclosures

The authors have nothing to disclose.

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