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Specimen-specific multi-scale model for the anisotropic elastic constants of human cortical bone

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Abstract

The anisotropic elastic constants of human cortical bone were predicted using a specimen-specific micromechanical model that accounted for structural parameters across multiple length scales. At the nano-scale, the elastic constants of the mineralized collagen fibril were estimated from measured volume fractions of the constituent phases, namely apatite crystals and Type I collagen. The elastic constants of the extracellular matrix (ECM) were predicted using the measured orientation distribution function (ODF) for the apatite crystals to average the contribution of misoriented mineralized collagen fibrils. Finally, the elastic constants of cortical bone tissue were determined by accounting for the measured volume fraction of Haversian porosity within the ECM. Model predictions using the measured apatite crystal ODF were not statistically different from experimental measurements for both the magnitude and anisotropy of elastic constants. In contrast, model predictions using common idealized assumptions of perfectly aligned or randomly oriented apatite crystals were significantly different from the experimental measurements. A sensitivity analysis indicated that the apatite crystal volume fraction and ODF were the most influential structural parameters affecting model predictions of the magnitude and anisotropy, respectively, of elastic constants.

Keywords

Anisotropy; Compact Bone; Cortical Bone; Elastic Constants; Micromechanical Model; Multi-scale Model; Orientation Distribution Function; Specimen-Specific Model

INTRODUCTION

The elastic constants of human cortical bone are either transversely isotropic or orthotropic (Ashman *et al.*, 1984), depending on the anatomic origin of the tissue (Espinoza Orías *et al.*, 2009). Decreases in the magnitude of the elastic constants have been correlated with aging (Ziopoulos and Currey, 1998) and microdamage accumulation (Burr *et al.*, 1998), as well as bone diseases such as osteoporosis (Hasegawa *et al.*, 1995) and osteogenesis imperfecta (Mehta *et*

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et al., 1999). Micromechanical models have been developed to investigate the structural origins of elastic inhomogeneity and anisotropy.

Micromechanical models have considered microstructural features, such as osteonal “fibers” embedded in a matrix of interstitial bone (Aoubiza *et al.*, 1996; Dong and Guo, 2006; Hogan, 1992; Katz, 1980) or elongated Haversian porosity embedded within an isotropic extracellular matrix (ECM) (Currey and Zioupos, 2001; Sevostianov and Kachanov, 2000). These models predicted transversely isotropic elastic constants with magnitude dependent upon measurements or assumptions for the elastic constants and volume fraction of each phase (e.g., osteonal vs. interstitial bone). However, these models did not account for the role of the primary constituents of the ECM, namely apatite crystals and Type I collagen.

Other micromechanical models have focused on ultrastructural (nano-scale) features, treating mineralized collagen fibrils as an isotropic collagen matrix reinforced by aligned, elongated apatite crystals (Akiva *et al.*, 1998; Akkus, 2005; Kotha and Guzelsu, 2007; Wagner and Weiner, 1992) or, alternatively, a randomly oriented apatite crystal foam reinforced by unidirectional collagen fibers (Aoubiza *et al.*, 1996; Hellmich and Ulm, 2002; Hellmich *et al.*, 2004). In either case, the predicted elastic behavior at the nano-scale is extended to the tissue level by assuming some orientation of the apatite crystals. The importance of the orientation of apatite crystals was first noted by Currey who proposed the use of fiber-reinforced composite models consisting of perfectly aligned apatite crystals embedded in a continuous isotropic collagen matrix (Currey, 1969). However, the model substantially over- and underestimated elastic constants in the longitudinal and transverse direction, respectively, of human cortical bone. The approach was later refined by restricting the assumption of perfectly aligned apatite crystals to within a single lamella and then assigning an angle of misorientation relative to the longitudinal bone axis for alternating lamellae (Akiva *et al.*, 1998; Wagner and Weiner, 1992). The angular dependence of the elastic modulus of human cortical bone was more accurately predicted but the discrete orientations prescribed for the apatite crystals within each lamella were idealized.

The true distribution of apatite crystal orientations relative to the longitudinal bone axis can be measured by x-ray diffraction using quantitative texture analysis. The elongated *c*-axes of apatite crystals exhibit a preferred orientation in the longitudinal anatomic axis of long bones (Sasaki *et al.*, 1989; Wenk and Heidelberg, 1999; Yue, 2006). A preferred orientation can be quantified by a measured orientation distribution function (ODF), which is a statistical function describing the relative probability for a volume of crystals having a given angle of misorientation (Bunge, 1985). Bundy (1985) proposed the use of an ODF as a weight function to average the contribution of a misoriented representative volume element (RVE) in order to determine the elastic constants of the ECM as a continuum. The effectiveness of this approach was recently demonstrated in a micromechanical model for synthetic hydroxyapatite whisker reinforced polymer biocomposites (Yue and Roeder, 2006).

In summary, micromechanical models for cortical bone have focused on either ultrastructural or microstructural features, but none have incorporated an accurate representation of the apatite crystal orientation distribution to connect the nano-scale and micro-scale behavior. Therefore, the objective of this study was to develop a micromechanical model that accounted for both ultrastructural and microstructural features in order to more accurately predict the anisotropic elastic constants of human cortical bone tissue (Fig. 1). Important structural parameters, including the apatite crystal ODF, were experimentally measured for human cortical bone specimens. The magnitude and anisotropy of elastic constants predicted by the micromechanical model were compared to experimental measurements from the same specimens. The sensitivity of model predictions to both measured and assumed structural

parameters was also investigated, including a comparison of the measured apatite crystal ODF versus common idealized assumptions.

MATERIALS AND METHODS

Specimen Preparation

Twelve parallelepiped specimens (nominally $5 \times 5 \times 5$ mm) were machined from the femur of a 78 year old Caucasian male donor presenting no toxicology or bone-related pathology. The specimens were sectioned from each of the four anatomic quadrants (anterior, medial, posterior, and lateral) at three locations along the femoral diaphysis (20%, 50%, and 85% of total femur length) in order to maximize variability in the structure and properties observed within a single femur (Espinoza Orías *et al.*, 2009). An orthogonal curvilinear coordinate system with radial (1), circumferential (2), and longitudinal (3) axes was defined by the anatomic shape of the femoral diaphysis. Specimens were stored at -20°C in a solution of 50% ethanol and 50% phosphate buffered saline during interim periods, and returned to a fully hydrated state for mechanical characterization.

Elastic Constants

Elastic constants were measured for each specimen using an ultrasonic wave propagation technique described in detail elsewhere (Espinoza Orías *et al.*, 2009). Briefly, longitudinal waves were propagated through the specimen along the three mutually orthogonal specimen axes. The stiffness coefficients, C_{11} , C_{22} and C_{33} , were measured as,

$$C_{ii} = \rho_{app} \cdot v_{ii}^2 \quad (i=1, 2, 3) \quad (1)$$

where ρ_{app} is the apparent tissue density and v_{ii} is the longitudinal wave velocity in the i -th specimen direction. The apparent density of each specimen was measured as,

$$\rho_{app} = \frac{M}{M - S} \cdot \rho_{H_2O} \quad (2)$$

where M is the mass of the bone specimen when fully saturated with deionized water, S is the apparent mass when suspended in deionized water, and ρ_{H_2O} is the density of deionized water (Ashman *et al.*, 1984; ASTM, 1999). For specimens taken from the mid-diaphysis (50% of total femur length), elastic constants (mean $\pm$ standard deviation) measured in the radial, C_{11} (18.9 ± 2.7 GPa), and circumferential, C_{22} (19.3 ± 2.0 GPa), anatomic directions were not significantly different ($p = 0.83$, t -test) (Espinoza Orías *et al.*, 2009). However, for specimens taken from locations near the epiphyses (20% and 85% of total femur length), C_{11} (12.9 ± 1.8 GPa) and C_{22} (19.0 ± 2.2 GPa) were significantly different ($p < 0.0005$, t -test). Therefore, the mean of the radial and circumferential elastic constants was defined as the transverse elastic constant in order to facilitate comparison to the transversely isotropic model predictions described below. Finally, an anisotropy ratio was defined as the ratio of the longitudinal and transverse elastic constants (Hasegawa *et al.*, 1994; Turner *et al.*, 1995).

Apatite Crystal Orientation Distribution

The ODF for apatite crystals in the ECM of each specimen was measured by x-ray diffraction and quantitative texture analysis using methods described in detail elsewhere (Yue, 2006; Yue and Roeder, 2006). Briefly, specimen surfaces normal to the longitudinal anatomic axis were polished with a series of diamond compounds to a $3 \mu\text{m}$ final finish. Specimens were mounted on the goniometer of a General Area Detector Diffraction System (GADDS) equipped with a

two-dimensional HI-STAR detector (Bruker AXS Inc., Madison, WI). Cu K α radiation was generated at 40 kV and 40 mA and focused on the specimen by a 0.5 mm diameter pinhole collimator. A total of 72 two-dimensional x-ray diffraction spectra were collected at 5° rotations about the longitudinal bone axis for each of three crystallographic reflections (002, 222, and 213) for apatite. The ODF, $g(\tau)$, for each specimen (Fig. 2) was calculated from the pole figures for each reflection using the arbitrarily defined cells method (LaboTex, Version 2.1, LaboSoft s.c., Poland) after normalizing by a random powder sample prepared by grinding adjacent tissue.

Phase Volume Fractions

The specific gravity of the ECM of each specimen was measured as,

$$\rho_{ECM} = \frac{D}{D - S} \cdot \rho_{H_2O} \quad (3)$$

where D is the dry mass, S is the apparent mass when suspended in deionized water, and ρ_{H_2O} is the density of deionized water (ASTM, 1999; Wang *et al.*, 2001). After measuring the mass of each specimen while suspended in deionized water (S), the specimens were dehydrated by soaking in 70%, 80%, and 90% ethanol solutions for 1 h each and then in 100% ethanol for 8 h. After dehydration specimens were dried in a vacuum oven at 90°C for 8 h before measuring the dry mass (D). Linear interpolation was used to approximate the phase volume fractions based on values reported in the literature for the density of bone mineral, 2.86 g/cm³, and collagen, 1.23 g/cm³ (Black and Mattson, 1982).

The volume fraction of Haversian porosity in each specimen was measured using histomorphometry. Polished specimen cross-sections normal to the longitudinal anatomic axis were imaged using a reflected light microscope (Eclipse ME600, Nikon Instruments Inc., Melville, NY) at 50X magnification. The volume fraction of porosity was measured as a pixel area fraction after thresholding digital grayscale images into binary images (ImageJ, National Institutes of Health).

Micromechanical Model

Cortical bone tissue was modeled considering three distinct hierarchical levels of structure (Fig. 1). In the first level, the elastic constants of the mineralized collagen fibril were modeled using Halpin-Tsai equations for oriented discontinuous square fiber reinforcements (Halpin, 1992) in a RVE comprising apatite crystals within a continuous collagen matrix. The Halpin-Tsai equations accounted for the elastic constants and measured volume fractions of the apatite crystals and collagen, as well as the aspect ratio of the apatite crystals. The mean aspect ratio (length/thickness) of apatite crystals was taken as 20 based upon measurements in the literature (Eppel *et al.*, 2001). The transversely isotropic elastic constants of apatite crystals and isotropic elastic constants of collagen were also assigned values reported in the literature (Table 1).

In the second level, the elastic constants of RVEs misaligned from the longitudinal anatomic axis were determined using tensor transformation laws. The effective elastic constants of the ECM were then calculated by averaging the weighted contribution of all misoriented RVEs by an experimentally measured ODF as,

$$\bar{C}_{ECM} = \frac{\int C_{RVE}(\theta) \cdot g(\theta) d\theta}{\int g(\theta) d\theta} \quad (4)$$

where θ is the angle of misorientation between the longitudinal bone axis and the elongated c -axis of the apatite crystal, $g(\theta)$ is the ODF, and $C_{RVE}(\theta)$ is the stiffness tensor computed for the misoriented RVE of a mineralized collagen fibril (cf., Bundy, 1985; Yue and Roeder, 2006).

In the third level of the model, the effective tissue properties were determined using the Halpin-Tsai equations to account for Haversian porosity within the ECM. The measured volume fraction of Haversian porosity was modeled as elongated voids, with a mean aspect ratio of 60 (Sevostianov and Kachanov, 2000), aligned parallel to the longitudinal bone axis.

Model predictions and experimentally measured elastic constants were plotted against the measured tissue porosity and compared using analysis of covariance (ANCOVA) (Statview 5.0.1, SAS Institute, Inc.). The measured anisotropy ratio was not correlated with the measured tissue porosity ($p = 0.82$, ANOVA). Therefore, the mean anisotropy ratio for model predictions and experimental measurements were compared using the Games-Howell post-hoc test for unequal variances. The level of significance for all tests was set at 0.05. In all cases, model predictions included the use of a measured ODF compared to idealized assumptions of randomly oriented or perfectly aligned apatite crystals (Fig. 2b). Finally, a sensitivity analysis was performed by adjusting model parameters (Fig. 1, Table 1) in 5% increments up to $\pm 50\%$ of their mean values to ascertain the relative effects of each structural parameter on the model predictions.

RESULTS

Model predictions generated using experimentally measured ODFs for the apatite crystals compared favorably with the experimental measurements for both the longitudinal and transverse elastic constants (Fig. 3). Linear least squares regression of the model predictions using the ODF fell within the bounds of the 95% confidence interval for linear regression of the experimental data with tissue porosity. Moreover, linear regression coefficients for the experimental data and the model predictions using the ODF were not significantly different for either the longitudinal ($p = 0.90$, ANCOVA) or transverse elastic constants ($p = 0.09$, ANCOVA). In contrast, model predictions generated using assumptions of perfectly aligned or randomly oriented apatite crystals did not accurately predict the experimental elastic constants (Fig. 3). The assumption of perfectly aligned apatite crystals resulted in a statistically significant overestimation of longitudinal elastic constants and underestimation of transverse elastic constants ($p < 0.001$, ANCOVA). Conversely, the assumption of randomly oriented apatite crystals resulted in model predictions that underestimated the longitudinal elastic constant and overestimated the transverse elastic constant ($p < 0.001$, ANCOVA).

The experimentally measured anisotropy ratio was not significantly different from model predictions using the ODF (Table 2). In contrast, model predictions generated using assumptions of perfectly aligned or randomly oriented apatite crystals resulted in a statistically significant overestimation and underestimation, respectively, of the anisotropy ratio ($p < 0.05$, Games-Howell test).

Model predictions for the magnitude of the longitudinal and transverse elastic constants were most sensitive to the apatite crystal volume fraction and collagen elastic constants; moderately sensitive to the apatite crystal elastic constants and apatite crystal ODF; and relatively insensitive to the porosity volume fraction, apatite crystal aspect ratio and porosity aspect ratio (Fig. 4a, Fig. 4b). However, model predictions for the elastic anisotropy were most sensitive to the apatite crystal ODF, moderately sensitive to a large increase in the apatite crystal volume fraction, and relatively insensitive to all other model parameters (Fig. 4c).

DISCUSSION

The micromechanical model was able to predict the magnitude (Fig. 3) and anisotropy (Table 2) of elastic constants for femoral cortical bone specimens from a single donor. Model predictions were based on specimen-specific measurements of relevant structural parameters including the apatite crystal ODF, the volume fraction of apatite crystals, and the volume fraction of Haversian porosity. The apatite crystal ODF was shown to be essential to the accuracy of the model predictions. Previous models have assumed either perfectly aligned (Currey, 1969; Kotha and Guzelsu, 2007) or randomly oriented (Hellmich and Ulm, 2002; Hellmich *et al.*, 2004) apatite crystals, which were shown within the present model to result in inaccurate predictions (Fig. 3, Table 2). Other micromechanical models have achieved reasonable correlation with the elastic constants of cortical bone by assuming a specified angle of misorientation for parallel fibered lamellae (Akiva *et al.*, 1998; Aoubiza *et al.*, 1996; Wagner and Weiner, 1992); however, the actual distribution of apatite crystal orientations is not limited to specific angles. Measured ODFs for apatite crystals in cortical bone exhibited preferred orientation in the longitudinal bone axis with a continuous decrease in probability with an increasing angle of misorientation (Fig. 2). Moreover, the apatite crystal ODF varies with the origin of the tissue (Wen and Heidelberg, 1999; Yue, 2006). Thus, the apatite crystal ODF most accurately characterizes the organization of apatite crystals in the ECM.

The organization of the apatite crystals was also identified as the primary factor governing the elastic anisotropy of cortical bone (Table 2, Fig. 4c). The anisotropy ratio of human cortical bone changed only slightly when deproteinized, but decreased significantly when demineralized, indicating that the mineral phase was responsible for the anisotropy (Hasegawa *et al.*, 1994; Turner *et al.*, 1995). Furthermore, the elastic anisotropy of cortical bone was recently shown to exhibit systematic variation with anatomic location (Espinoza Orías *et al.*, 2009) which was correlated with tissue porosity and the apatite crystal ODF (Yue, 2006). Thus, the results of the present study provide a theoretical basis to explain and investigate the dependence of elastic anisotropy on the apatite crystal ODF.

The model incorporated structural information across multiple length scales in the prediction of tissue level elastic constants. Previous models have assumed or measured the elastic constants of micro-scale structural features when predicting elastic constants at the tissue level (Dong and Guo 2006; Hogan, 1992; Katz, 1980). For example, Dong and Guo (2006) predicted the elastic moduli of cortical bone using assumed properties and measured volume fractions for osteonal and interstitial bone. These models cannot alone account for variation in micro-scale properties due to nano-scale changes in the organization and volume fraction of apatite crystals and collagen, e.g., hyper- or hypomineralization. In fact, the elastic constants of cortical bone have been shown to be highly dependent on the level of mineralization (Currey, 1988; Hernandez *et al.*, 2001; Keller, 1994).

The sensitivity analysis (Fig. 4) revealed the relative influence of seven structural parameters (Table 1), occurring over multiple length scales (Fig. 1), on the prediction of tissue level elastic constants and anisotropy using the micromechanical model with an ODF. The analysis was carried out to $\pm 50\%$ of the mean experimental or literature value for each structural parameter in order to consider the widest range of variation conceivable, while not violating any assumptions or boundary conditions in the model. Thus, Figure 4 may be useful to compare relative changes in the magnitude and anisotropy of elastic constants due to changes in different structural parameters, *provided* that the amount of change in a given structural parameter can be justified based on experimental data. In other words, some of the effects shown in Figure 4 may not be physiologically relevant. For example, a 50% change in the tissue porosity is quite possible, but a 50% change in the apatite elastic constants is unlikely, if not impossible. Thus,

with proper care, the model could also be used to investigate complex, concomitant changes in structural parameters, e.g., associated with disease.

The multi-scale micromechanical model presented in this study was not without its own limitations. Several structural parameters were assumed and held constant using values reported in the literature. The sensitivity analysis indicated that two of these parameters, the elastic constants of collagen and apatite, were influential parameters affecting the magnitude of predicted elastic constants (Figs. 4a and 4b). However, the sensitivity of the model to these parameters is not entirely troublesome since we are not aware of any experimental data showing significant specimen to specimen variation in the elastic constants of these fundamental phases. On the other hand, the accuracy of existing experimental measurements (Table 1) for the elastic constants of collagen and apatite is not known. The values of the other assumed structural parameters, the aspect ratio of the apatite crystals and Haversian porosity, likely vary from specimen to specimen. However, this potential weakness is minimized by the results of the sensitivity analysis which indicated that the aspect ratios had an insignificant effect on model predictions (Fig. 4).

Specimen-specific measurement of the apatite crystal volume fraction was dependent on an assumed density of the collagen and apatite phases. The density of collagen has been reported as 1.23 g/cm³ (Black and Mattson, 1982), 1.28 g/cm³ (Wang *et al.*, 2001), and 1.41 g/cm³ (Lees, 1987; Lees and Heeley, 1981), and the density of apatite bone mineral has been reported as 2.86 g/cm³ (Black and Mattson, 1982), 3.00 g/cm³ (Wang *et al.*, 2001), and 3.15 g/cm³ (Sudarsanan and Young, 1969). Thus, the measured mineral volume fractions used in the present model could vary by as much as 7% depending on the selected densities of collagen and apatite. The sensitivity analysis indicated that a change of this magnitude could significantly effect the predicted elastic constants (Figs. 4a and 4b), but would have negligible effect on the predicted anisotropy ratio (Fig. 4c).

Other simplifications made to structural parameters dictated that the elastic anisotropy was limited to transverse isotropy; however, human cortical bone is known to also exhibit orthotropy (Ashman *et al.*, 1984; Espinoza Orías *et al.*, 2009). First, the apatite crystal ODF was approximated as axisymmetric to require a single misorientation angle between the elongated *c*-axis of apatite crystals and the longitudinal anatomic axis. The same methods employed to measure the apatite crystal ODF can be used without this restriction in symmetry such that the misorientation of apatite crystals is characterized by three Euler angles (Bunge, 1985). In this case, equation (4) can be rewritten to average over the Euler angular space and calculate orthotropic elastic constants. Second, the morphology of apatite crystals was modeled as square fibers, while apatite crystals in bone are known to be elongated plates (Eppel *et al.*, 2001; Weiner and Price, 1986). The present model could be readily adapted to incorporate a plate-like morphology by adding a second aspect ratio and using Halpin-Tsai equations for oriented discontinuous ribbon or lamella-shaped reinforcements (Halpin, 1992).

Finally, the human cortical bone specimens in this study were all taken from a single donor. The robustness of the model should be further examined using specimens taken from multiple donors, exhibiting variation due to age, gender and disease related structural dissimilarities. Nonetheless, this study demonstrated that specimen-specific micromechanical models may be useful in the study of these conditions, in which concomitant, deleterious changes in multiple structural parameters may adversely affect mechanical properties.

CONCLUSIONS

A specimen-specific multi-scale model was developed to predict the anisotropic elastic constants of human cortical bone tissue based upon seven relevant structural parameters. Model

predictions generated using experimentally measured apatite crystal ODFs compared favorably with the experimental measurements for both the longitudinal and transverse elastic constants, as well as the anisotropy ratio. In contrast, model predictions generated using common assumptions of perfectly aligned and randomly oriented apatite crystals did not accurately predict the measured elastic constants and anisotropy. The apatite crystal volume fraction and ODF were the most sensitive structural parameters affecting the predicted elastic constant magnitude and anisotropy ratio, respectively.

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Figure 1.

Schematic diagram of the specimen-specific multi-scale model showing the structural features used to predict elastic constants at each of three hierarchical levels. Features in *italics* indicate parameters that were experimentally measured for each specimen. All other parameters were estimated from mean values reported in the literature (Table 1).

Figure 2.

(a) Schematic diagram showing the angle of misorientation (θ) between the longitudinal (L) bone axis and the elongated *c*-axis of an apatite crystal within a specimen prepared from the femoral diaphysis. (b) The measured orientation distribution function (ODF) for apatite crystals in a representative specimen, showing a *c*-axis (001) preferred orientation in the longitudinal (L) anatomic axis. Common idealized assumptions of perfectly aligned or randomly oriented apatite crystals are also shown schematically for comparison. Note that the degree of preferred orientation is shown in multiples of a random distribution (MRD), where MRD = 1 corresponds

to random probability. For example, an orientation with $MRD = 2.3$ is 2.3 times more likely to occur than by random probability.

(a)

(b)

Figure 3.

Experimental measurements for (a) longitudinal and (b) transverse elastic constants compared to micromechanical model predictions using the measured ODF, as well as common idealized

assumptions of randomly oriented or perfectly aligned apatite crystals. The shaded area shows the 95% confidence interval for linear least squares regression of the experimental elastic constants with Haversian porosity. The solid line shows linear least squares regression of model predictions using the measured ODF with Haversian porosity.

(a)

(b)

Figure 4.

Sensitivity analysis of the micromechanical model showing the relative effect of each structural parameter on the (a) longitudinal elastic constant, (b) transverse elastic constant and the (c) anisotropy ratio for the longitudinal and transverse elastic constants.

Table 1

Nano-scale and micro-scale structural and mechanical parameters used in the micromechanical model for the anisotropic elastic constants of human cortical bone

Phase	Parameter	Value(s)	Reference
Apatite Crystals	Elastic Constants (transversely isotropic)	$C_{11} = 137$ GPa $C_{33} = 172$ GPa $C_{12} = 42.5$ GPa $C_{13} = 54.9$ GPa $C_{44} = 39.6$ GPa	Katz and Ukraincik, 1971
	ODF Volume Fraction Mean Aspect Ratio	<i>measured</i> <i>measured</i> 20	
Collagen	Elastic Constants (isotropic)	$C_{11} = 3.9$ GPa $C_{12} = 1.1$ GPa	Sasaki and Odajima, 1996
	Volume Fraction	<i>measured</i>	
Haversian Porosity	Aspect Ratio	60	Sevostianov and Kachanov, 2000
	Volume Fraction	<i>measured</i>	

Table 2

The mean ($\pm$ standard deviation) anisotropy ratio for the longitudinal and transverse elastic constants of all specimens from experimental measurements and model predictions. The experimentally measured anisotropy ratio was not significantly different from model predictions using the ODF; all other pairwise comparisons between groups exhibited statistically significant differences ($p < 0.05$, Games-Howell test)

	Anisotropy Ratio
Experimental Data	1.56 (0.14)
Model (measured ODF)	1.41 (0.07)
Model (randomly oriented crystals)	1.09 (0.02)
Model (perfectly aligned crystals)	4.27 (0.15)